

COMBIVIS 6

V6.9.0

COMBIVIS studio 6

V6.9.0_3.5.21.10

RELEASE INFORMATION

Release status:
Released







1 Preface

The described hardware and software are developments of the KEB Automation KG. The enclosed documents correspond to conditions valid at printing. Misprint, mistakes and technical changes reserved.

1.1 Signal words and symbols

Certain operations can cause hazards during the installation, operation or thereafter. Refer to the safety information in the documentation about these operations. Security signs are located on the device or on the machine. A warning contains signal words which are explained in the following table:

	➤ Dangerous situation, which will cause death or serious injury in case of non-observance of this safety instruction.
	➤ Dangerous situation, which may cause death or serious injury in case of non-observance of this safety instruction.
	➤ Dangerous situation, which may cause minor injury in case of non-observance of this safety instruction.
	➤ Situation, which can cause damage to property in case of non-observance.

RESTRICTION



Is used when the validity of statements is subject to certain conditions, or a result is limited to a certain validity range.



- Is used when the result will be better, more economic or trouble-free by following these procedures.

1.2 More symbols

- ▶ This arrow starts an action step.
- / - Enumerations are marked with dots or indents.
- => Cross reference to another chapter or another page.

	Note to further documentation. Document search on www.keb-automation.com	
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1.3 Laws and guidelines

KEB Automation KG confirms with the CE mark and the EC declaration of conformity, that our device complies with the essential safety requirements.

The CE mark is located on the name plate. The EC declaration of conformity can be downloaded on demand via our website. Further information is provided in chapter "Certification".

1.4 Warranty

The warranty on design, material or workmanship for the acquired device is given in the current terms and conditions.

	<p>Here you will find our current terms and conditions.</p> <p>Terms and Conditions</p>	
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Further agreements or specifications require a written confirmation.

1.5 Support

Through multiple applications not every imaginable case has been taken into account. If you require further information or if problems occur which are not treated detailed in the documentation, you can request the necessary information via the local KEB Automation KG agency.

The use of our units in the target products is beyond of our control and therefore exclusively the responsibility of the machine manufacturer, system integrator or customer.

The information contained in the technical documentation, as well as any user-specific advice in spoken and written and through tests, are made to best of our knowledge and information about the application. However, they are considered for information only without responsibility. This also applies to any violation of industrial property rights of a third-party.

Selection of our units in view of their suitability for the intended use must be done generally by the user.

Tests can only be done by the machine manufacturer in combination with the application. They must be repeated, even if only parts of hardware, software or the unit adjustment are modified.

1.6 Copyright

The customer may use the instructions for use as well as further documents or parts from it for internal purposes. Copyrights are with KEB Automation KG and remain valid in its entirety.

Other wordmarks or/and logos are trademarks (™) or registered trademarks (®) of their respective owners and are listed in the footnote on the first occurrence.

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2 Introduction

This document gives information about the released software versions mentioned above. There are two different so-called “profiles” available.

COMBIVIS 6

- Support for COMBIVERT
- Free of charge
- Registration recommended

COMBIVIS studio 6

- Support for COMBIVERT and COMBICONTROL
- IEC61131 Development Environment
- Full version and additional features available via ticket activation

3 Components

3.1 Packages

Packages contain plugins, libraries, devices and documentation for a certain set of features.

The following default packages are installed automatically together with COMBIVIS studio 6 (full set of components):

Component	Version
CODESYS Base Libraries	4.0.0.0
CODESYS CANopen	4.3.0.0
CODESYS CFC	4.4.0.0
CODESYS Code Generator ARM	4.0.3.0
CODESYS Code Generator ARM64	4.0.1.0
CODESYS Code Generator Blackfin	4.0.0.0
CODESYS Code Generator Cortex M3	4.0.1.0
CODESYS Code Generator PowerPC	4.0.1.0
CODESYS Code Generator RX	4.0.0.0
CODESYS Code Generator SH	4.0.0.0
CODESYS Code Generator TIC28x	4.0.0.0
CODESYS Code Generator TriCore	4.0.1.0
CODESYS Communication	4.6.0.0
CODESYS Compatibility Package	3.5.17.20
CODESYS Compiler Versions Archive	4.0.0.0
CODESYS Core Dump	4.2.0.0
CODESYS EDS Import	4.2.0.0
CODESYS Embedded Runtime Extension	4.1.0.0
CODESYS EtherCAT	4.9.0.0
CODESYS Ethernet Adapter	4.2.0.0
CODESYS Ladder	1.1.0.0
CODESYS LD FBD	4.6.0.0
CODESYS Library Dependency Inspection	1.1.0.0
CODESYS Memory Tools	4.1.0.0
CODESYS Modbus	4.4.0.0
CODESYS Offline Help EN DE	1.2.0.0
CODESYS Recipes	4.5.0.0
CODESYS RISC Front End	4.0.2.0
CODESYS Safety Support	4.0.0.0
CODESYS Scripting	4.1.0.0
CODESYS Security Agent	1.3.0.0
CODESYS SFC	4.4.0.0
CODESYS String Libraries	4.0.0.0
CODESYS Target Settings Export	4.0.0.0

Component	Version
CODESYS Trace	4.2.0.0
CODESYS Visualization	4.7.0.0
CODESYS Visualization Support	4.7.0.0
CONTROL PRO/ADVANCED	4.10.0.0
KEB COMBIVIS studio 6 Sample Projects	1.0.0.5
KEB Help Customizer	1.0.0.42
KEB Offline Help EN DE	1.0.0.13
KEB Safety Module Editor	1.0.0.46
T6Wizard	6.8.0.0
X6 startup wizards	1.1.0.243

The full list of installed packages depends on the component selection in the setup. It can be seen in the COMBIVIS Installer, available from inside the application via Menu: "Tools" → "COMBIVIS Installer..."

3.2 Programming components

COMBIVIS studio 6 uses parts of the *CODESYS® Development System V3* by the *CODESYS® Group* to offer programming functionality for KEB PLCs. The underlying CODESYS® Version is V3.5 SP21 Patch 1 (3.5.21.10).

3.3 KEB Device parameterization and configuration components

The following main components are included:

Component	Functionality	Version
KEB Base Plugin	Basic functionality for the parameterization of KEB devices (Device-Editor, ParameterLists etc.)	6.9.0.0
KEB COMBIVIS studio 6 Extension	Certain functionalities dedicated only to the "studio"-Version	6.9.0.0
KEB COMBIVIS studio HMI Integration	Integration of the COMBIVIS studio HMI-Functionality	6.9.0.0
KEB Configurator	The KEB Configurator	6.9.0.0
KEB Customizer	KEB Framework Customization	6.9.0.0
KEB Document Database	Adds the functionality to install, open and search KEB documents with COMBIVIS.	6.9.0.0
KEB Drive file system	Access to the file system on KEB drives	6.9.0.0
KEB Energy Efficiency Declaration	Energy efficiency report generator for KEB drive controllers	6.9.0.0
KEB F5 Motor Configurator	Plugin for configuration of F5-Inverters for certain motors	6.9.0.0
KEB Online Update	Online Update functionality	6.9.0.0
KEB Operation Mode wizard	Wizard for configuration of the operation mode of x6 devices	6.9.0.0
KEB Parameter Cockpit	Parameter Cockpit	6.9.0.0
KEB Parameter list editor	Editor for user defined lists of parameters	6.9.0.1

Component	Functionality	Version
KEB Parameter Model	Basic functionality to access the KEB parameter-descriptions ("Paras.xml")	6.9.0.1
KEB Parameter Search	Fulltext search for parameter lists and device parameters	6.9.0.0
KEB Property Editor	The Property-Editor that is used to edit parameter-values and to display parameter properties	6.9.0.0
KEB Protection wizard	Wizards for configuration of x6 protection/warning settings	6.9.0.0
KEB Scope	Scope functionality	6.9.0.0
KEB Sequence Control wizards	Basic functionality that is used by wizards to realize a sequence-based operations	6.9.0.0
KEB Startup wizards (legacy)	Common frame for offline configuration wizards (pre-x6 generation)	6.9.0.0
KEB Toolbox plugin	Collection of tools for other KEB plugins	6.9.0.0
KEB TreeStructure Plugin	Provides with a collapsible node options for selected navigator items	6.9.0.0
KEB Utilities	Common utilities with basic functionality for COMBIVIS [studio] 6 Plugins + Implementation of the COMBIVIS communication layer	6.9.0.0
KEB Velocity Mode wizard	Wizard for configuration of the velocity-mode for x6 devices	6.9.0.0
KEB x6 Motor Configurator	Wizards for configuration of motor-settings in x6 devices	6.9.0.0
KEB x6 Online wizards	Collection of online operation wizards for x6 devices	6.9.0.0

4 System requirements

4.1 Minimum equipment for smaller projects

- Microsoft Windows 11 (64-bit version)
- 2 GHz Processor
- 4 GB RAM (8 GB recommended)
- 10 GB hard disk storage free
- Screen resolution min. 1024 x 768
- Display size 100% or 125% (150% with limitations)
- Microsoft .NET framework version 4.8

4.2 COMBIVIS 6 Safety Module Editor

For the **Safety Module Editor in COMBIVIS 6** (Configuration / parameterization of safety modules in COMBIVERT F6, S6, and H6) some other requirements might be valid (depending on the COMBIVIS version). Please consider the COMBIVIS 6 user manual for more details.

4.3 COMBIVIS studio 6 Safety Editor

The system requirements for the **COMBIVIS studio 6 Safety Editor** (Programming of KEB Safety PLC und Safety I/O modules) can be found in the current manual. It is accessible via menu bar: "Help" → "Show safety-manual".

RESTRICTION

The COMBIVIS studio 6 Safety Editor is not available for COMBIVIS studio 6.8.0 and later.

4.4 Note on Windows operating systems

ATTENTION

- COMBIVIS 6 / COMBIVIS studio 6 are designed for Windows Desktop systems only. Other systems like Windows Embedded, Windows IoT or Windows Server systems are not supported!

4.5 Note on Microsoft .NET Framework

Microsoft .NET Framework Version 4.8 is required. If this software is not yet available on your system, setup will install it automatically (internet access required).

You may also download the .NET Framework installation files directly from Microsoft:

<https://dotnet.microsoft.com/download/dotnet-framework>

5 Change Notes

5.1 IEC 61131-3 Libraries

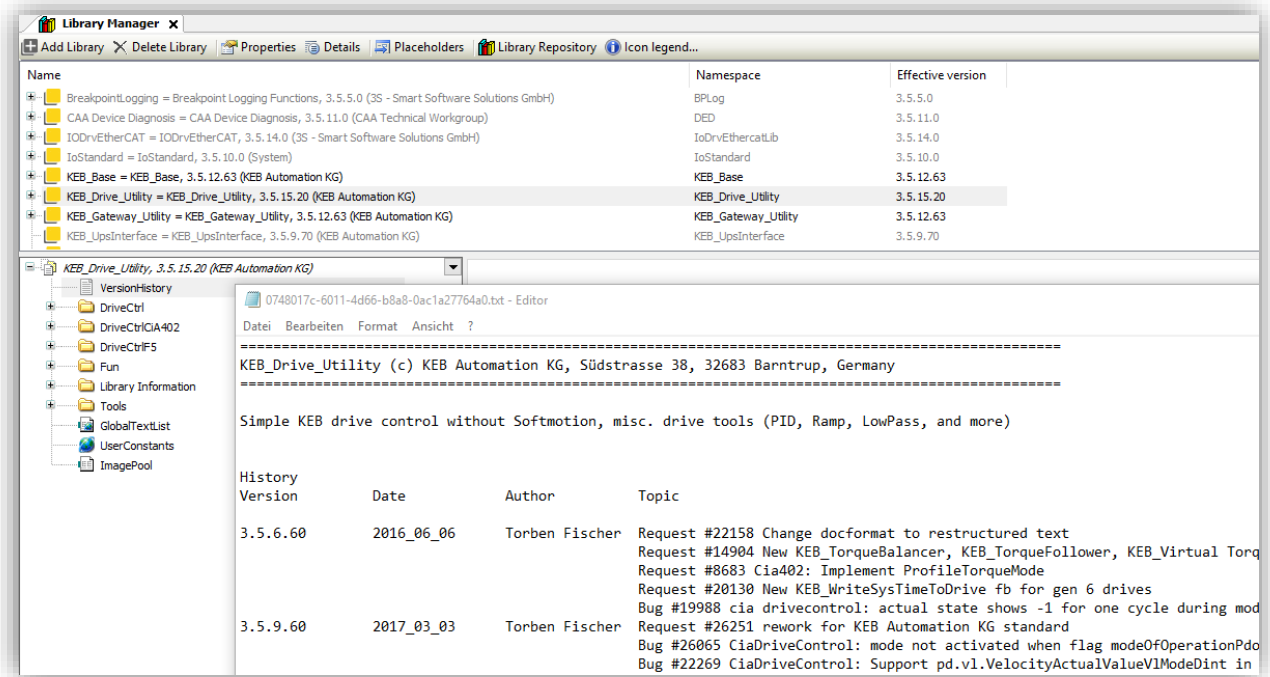
5.1.1 List of shipped libraries

The following libraries are shipped with this release:

Library name	Version	Remarks
KEB_Base	3.5.21.10	Update
KEB_Base_FastStringTools	3.5.21.10	Update
KEB_Base_Logger	3.5.21.10	Update
KEB_CanSlave	3.5.21.10	Update
KEB_Can_Master_Itf	3.5.21.10	Update
KEB_ChannelHandler	3.5.21.10	Update
KEB_Datalogging	3.5.15.20	
KEB_Din66019II	3.5.21.10	Update
KEB_Drive_UTILITY	3.5.21.10	Update
KEB_DS301_Baself	3.5.21.10	Update
KEB_Dw5DownloadETC	3.5.21.10	New
KEB_Email	3.5.21.10	Update
KEB_ErrorHistory	3.5.21.10	Update
KEB_EtherCat_Master-Itf	3.5.21.10	Update
KEB_ExternalFunctionCall	3.5.21.10	Update
KEB_Fieldbus slaves	3.5.21.10	Update
KEB_File_Handling	3.5.21.10	Update
KEB_FTP	3.5.21.10	Update
KEB_Gateway_UTILITY	3.5.21.10	Update
KEB_HSP5_Master	3.5.21.10	Update
KEB_IEC_Slave	3.5.21.10	Update
KEB_Interbus_C3	3.5.21.10	New
KEB_License_Check	3.5.21.10	Update
KEB_List_UTILITY	3.5.21.10	Update
KEB_Modbus	3.5.21.11	Update
KEB_ObjectDictionary	3.5.21.12	Update
KEB_P6_Hardware	3.5.21.10	Update
KEB_P6_Tools	3.5.21.10	Update
KEB_ParameterList_Handling	3.5.21.10	Update
KEB_PLC_Hardware	3.5.21.10	Update
KEB_RealtimeEthernet	3.5.21.10	Update
KEB_RioUTILITY	3.5.21.10	Update
KEB_ShearUTILITY	3.5.12.61	
KEB_SignalUTILITY	3.5.21.10	Update
KEB_SMC_UTILITY	3.5.21.11	Update
KEB_SM_Master_Itf	3.5.21.10	Update
KEB_StatusCollectorH6	3.5.21.10	Update
KEB_T6_Tools	3.5.21.11	Update
KEB_TemplateLibrary	3.5.9.70	
KEB_UpsInterface	3.5.21.10	Update
SysTarget	3.5.21.10	Update

5.1.2 Library bugfixes / new features

Detailed information about changes in a library can be found in the “VersionHistory” text document inside each library:



5.2 Bug fixes and new features

The following bugs have been fixed, and new features have been implemented since the last release (version 6.8.0):

5.2.1 Bug fixes

#	Description
TO-6576	[Known issue] Default Driver in Gateway Dialog is "SharedMemory" but should be "TCP/IP" [CDS-77575]
TO-6806	[Known issue] Package Manager: Installation fails on turkish machines [CDS-82185]
TO-7403	Wizard / Basic settings / System time - Show time of the security module
TO-7597	Wizard: Controller Mode, System Inversion, and Position Controller Source – Activation Field Too Large
TO-7603	ESI Export: InvalidCastException when parameter list with subparameters is added
TO-7620	Changing parameters pn06, pn08, and pn10 causes the Wizard to malfunction
TO-7673	Parameter Backup: Operator parameters are always backed up, even if the checkbox is unchecked.
TO-7675	Crash when changing device properties
TO-7707	Wizard / Protection and Warning Functions / Changing the Warning Temperature Leads to Erroneous Wizard Behavior
TO-7739	Object sm18 in ESI file is "Read Only," although writable in OD
TO-7758	Crash occurs when the "Advanced" section is collapsed in the Property Editor and a value is then entered.
TO-7761	Device Search Dialog: Button grayed out in specific situation

#	Description
TO-8003	Display of String Parameter Value Incorrect After Import
TO-8024	Message in the Parameter List Editor displays identical ConfigIDs, even though they are different
TO-8090	Drive Controllers Navigator Package doesn't work on CV 6.9

5.2.2 Features & Changes

#	Description
TO-6516	Update to CODESYS(R) SP20/21
TO-6608	Optimization of uploading safety data in the Safety Editor
TO-7437	Changes to the COMBIVIS connect connection (CV 6.9)
TO-7445	Add Keyboard shortcut for menu item "Properties..."
TO-7540	Complete list without RO parameters
TO-7621	FoE property must be added to the ESI for NetX90 and x6P version 3.3 ff.
TO-7643	Parameter list: Transfer of values between online and offline columns
TO-7666	Remove deinstallation of last installed version from the setup
TO-7667	Adaption to new homepage (as of 2025)
TO-7749	Energy efficiency tool: Filter out incomplete data sets
TO-7760	Drive Controllers Navigator
TO-7802	Integration of "COMBIVIS Installer" (Branded CODESYS® Installer)
TO-8044	Update CVs6 Sample projects to 3.5 SP21
TO-8046	Cancel parameter download upon user input
TO-8048	Change of system requirements to "Windows 11"
TO-8076	Remove uninstallation of an older version from Setup
TO-8094	[CVE-2024-56171, CVE-2025-27113, CVE-2025-24928] Update package CODESYS Communication to 4.6.0.0
TO-8101	[various CVEs] Remove Library Documentation Support Package from the setup
TO-8102	[CVE-2025-5683, CVE-2025-30348] Remove Qt6 from Setup CV 6.9.0
TO-8103	[CVE-2024-56171, CVE-2025-27113, CVE-2025-24928] Update CODESYS Visualization Support to 4.7.0.0
TO-8106	Remove License Renewal Package from Setup
TO-8120	Suppress Project Inspection

6 Known restrictions

6.1 HSP5

KEB High speed serial protocol for F5 (HSP5) is not supported by COMBIVIS 6! Users who need to connect to a device via HSP5 are recommended to use the KEB USB Serial Converter (part no. 0058060-0040), which converts HSP5 to the protocol DIN66019II (serial) which is supported by COMBIVIS 6.

7 Registration / Feature activation

7.1 COMBIVIS 6 customer registration

This chapter explains the non-mandatory registration procedure for the base-version COMBIVIS 6. Feature activation of COMBIVIS studio 6 is described in the next chapter.

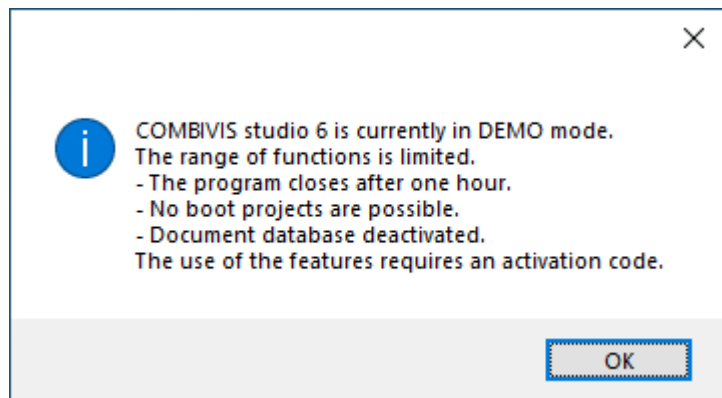
The registration of COMBIVIS 6 is optional and free of charge. However, we recommend to register your COMBIVIS 6 version in order to get access to the KEB document database.

To register your COMBIVIS 6 version, please use the menu command “Help” → “Free customer registration”, click “Free customer registration” on the COMBIVIS 6 start page, or go directly to <https://www.keb-automation.com/my-account/combivis-registration>. Then, follow the instructions on the website.

7.2 COMBIVIS studio 6 feature activation

ATTENTION

COMBIVIS studio 6 has a built-in feature activation system. To use the full range of features, you must activate them using a ticket that you received from KEB. Unless activated, the application can only run in **DEMO** mode with a limited feature set and the following dialog will be displayed on every start-up:



Please contact a KEB contact person in this case!

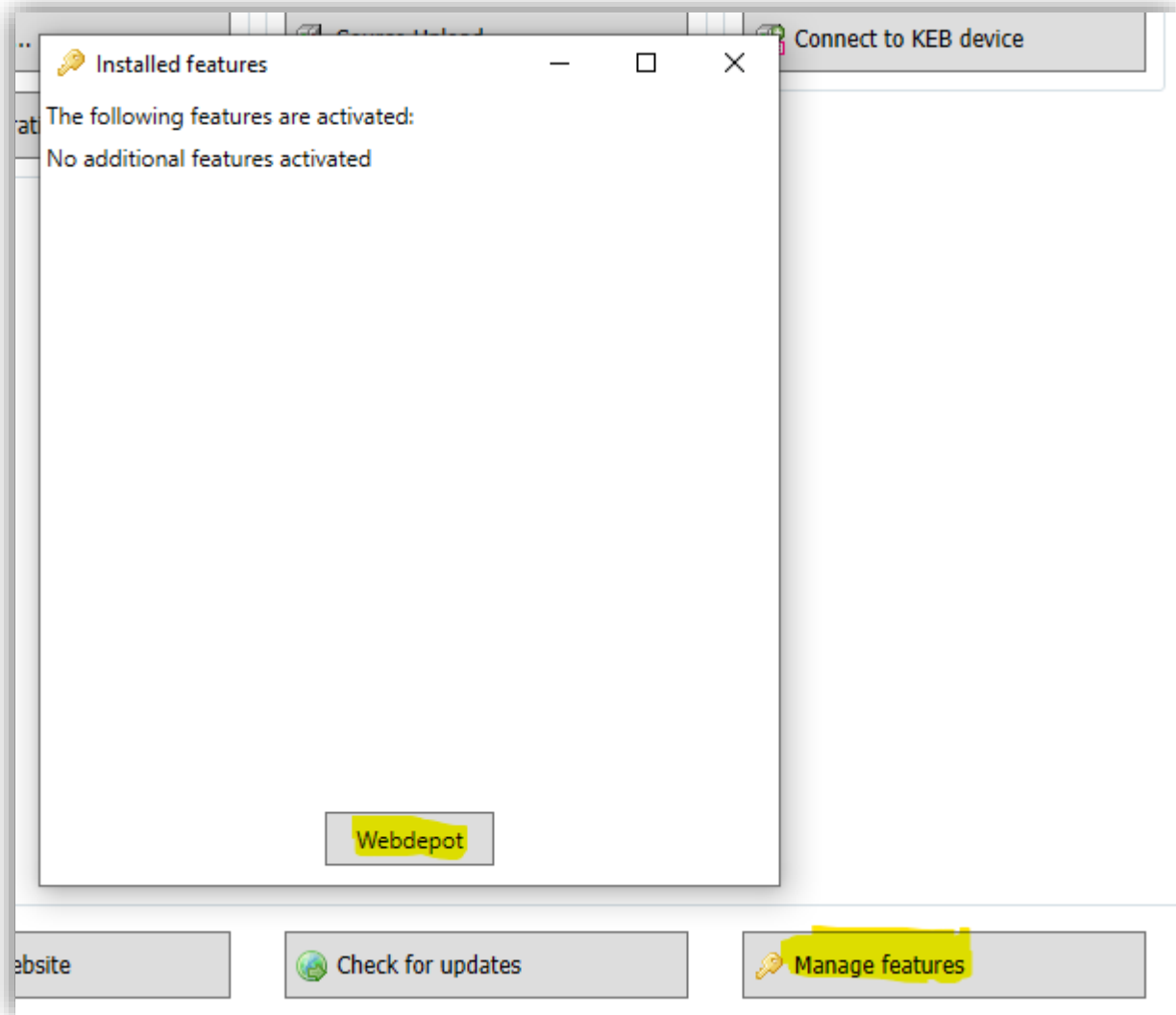
ATTENTION

Please note that for online activation, you need access to the Internet and the latest version of a common web browser. Older versions incl. ESR/LTS versions might not work.

However, if online activation does not work for you, you can activate your features anyway. Please use “File-based license transfer” in this case.

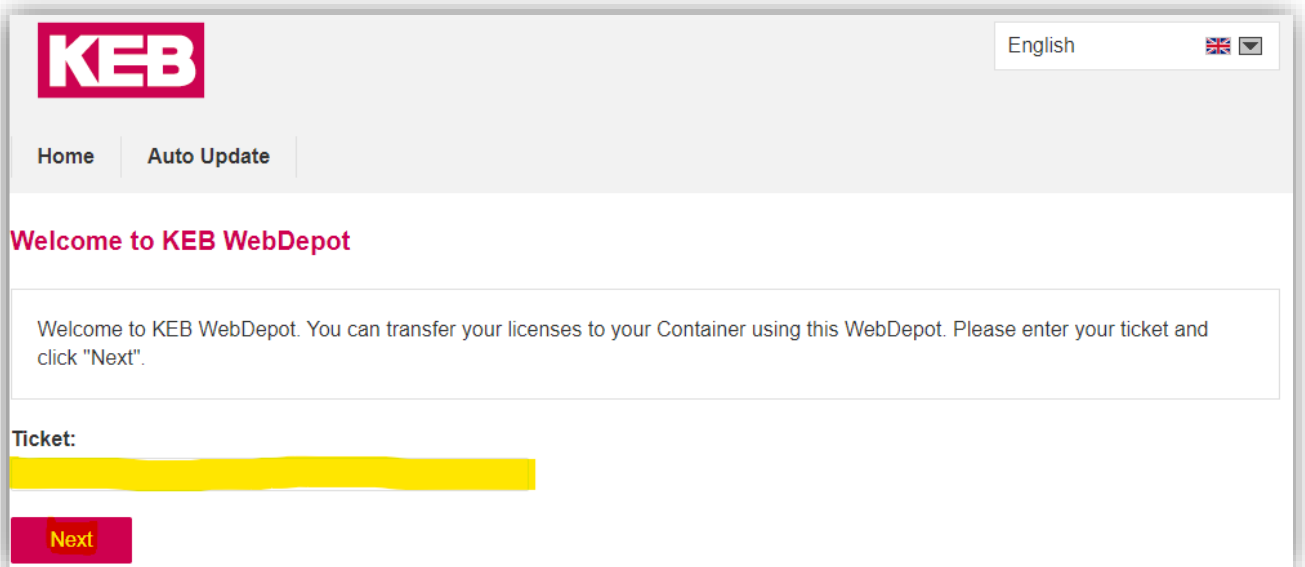
In order to activate your COMBIVIS studio 6 installation, please open the “Manage features” dialog (Menu “Help” → “Manage features”, or click “Manage features” on the start page).



Inside the dialog, please click on "Webdepot":



The KEB WebDepot opens up in a new web browser window. The KEB WebDepot is your feature management dashboard, where you can review, activate or deactivate all your COMBIVIS studio 6 feature. You can also get to the KEB WebDepot directly via this link: <https://features.keb.de/index.php>.

In the KEB WebDepot, enter your ticket number and press "Next":



English  

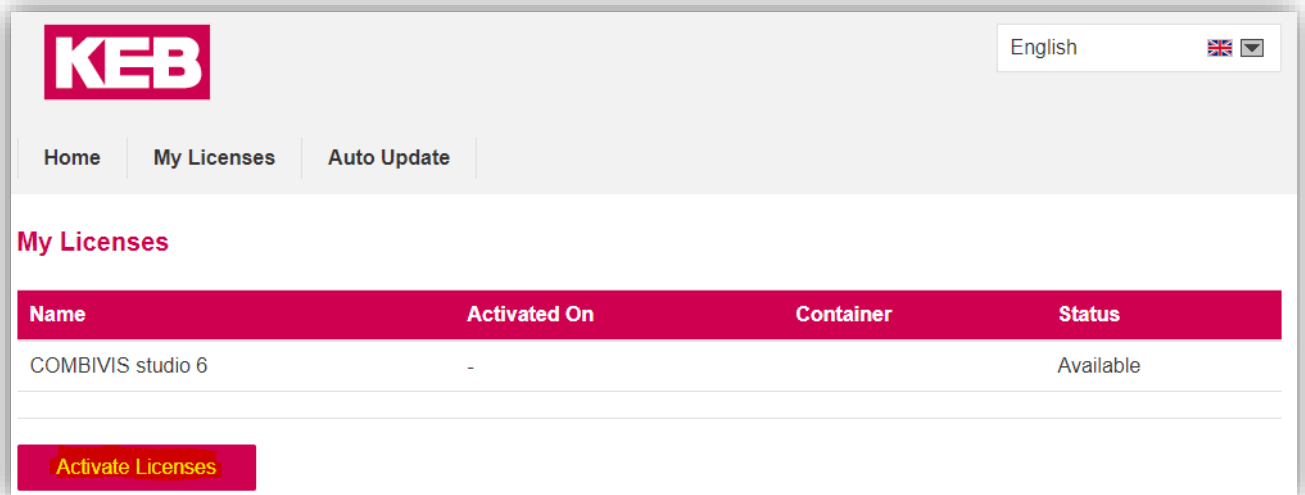
Home | Auto Update



Welcome to KEB WebDepot

Welcome to KEB WebDepot. You can transfer your licenses to your Container using this WebDepot. Please enter your ticket and click "Next".

Ticket:

On the next page, you see all features available for you. Press "Activate Licenses" to proceed:



English  

Home | My Licenses | Auto Update

My Licenses

Name	Activated On	Container	Status
COMBIVIS studio 6	-		Available

Now, press "Activate Selected Licenses Now" to start the activation process:

The screenshot shows the KEB software interface. At the top left is the KEB logo. At the top right, there is a language dropdown menu set to "English" with a UK flag icon. Below the logo is a navigation bar with three items: "Home", "My Licenses", and "Auto Update". The main content area is titled "Available Licenses". Below this title is a box with the heading "To activate your licenses:" followed by three numbered steps: 1. Select the licenses you want to activate. 2. Select the locally connected Container to which you want to transfer the licenses. 3. Click "Activate Selected Licenses Now". Below the instructions is a table with four columns: Name, Activated On, Container, and Status. The table contains one row with a checked checkbox, the name "COMBIVIS studio 6", a dash in the "Activated On" column, an empty "Container" column, and the status "Available". Below the table is a "Select Container" section with a dropdown menu showing "130-1319848746 (KEB Workstation)" and a refresh icon. At the bottom left is a red button labeled "Activate Selected Licenses Now". At the bottom right, the text "File-based license transfer" is displayed.

KEB English

Home My Licenses Auto Update

Available Licenses

To activate your licenses:

1. Select the licenses you want to activate.
2. Select the locally connected Container to which you want to transfer the licenses.
3. Click "Activate Selected Licenses Now".

<input checked="" type="checkbox"/>	Name	Activated On	Container	Status
<input checked="" type="checkbox"/>	COMBIVIS studio 6	-		Available

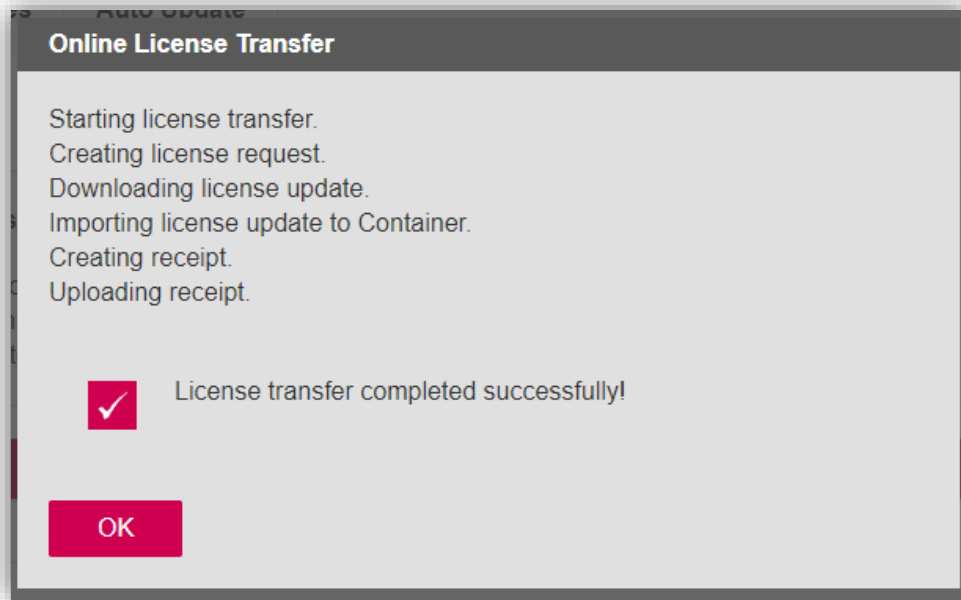
Select Container

130-1319848746 (KEB Workstation)

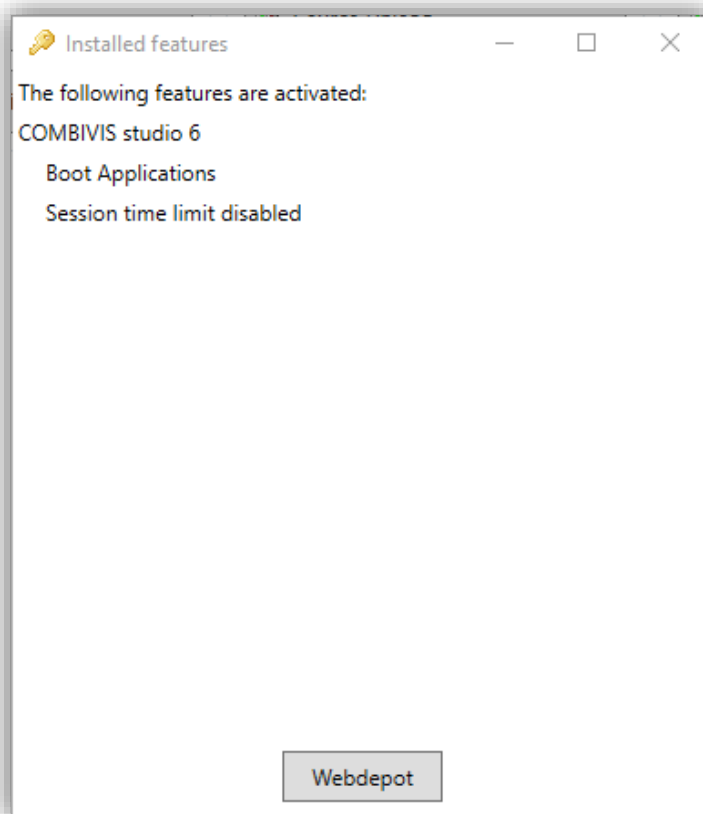
Activate Selected Licenses Now

File-based license transfer

After the feature activation is completed, the WebDepot confirms the successful feature activation:



If you now go back to COMBIVIS studio 6, you will see the activated features in the "Manage features" dialog:



8 Legal terms

By using COMBIVIS 6 and/or COMBIVIS studio 6 you agree to KEB's GENERAL TERMS OF CONTRACT FOR THE CESSION OF SOFTWARE LICENSE PRODUCTS, which can be found on the KEB website (<https://www.keb-automation.com/>) and in your local COMBIVIS 6 installation directory.

COMBIVIS 6 / COMBIVIS studio 6 incorporates 3rd party software components, which bring their own license terms. Information about these components and the corresponding license terms can be found in the file `ThirdPartyLicenses\EndUserInformation_OpenSource_CVs6.pdf` located in your COMBIVIS 6 installation directory.

9 History of changes

Date	Version	Change	Author
2013-05-21	6.2.0.0	Updated to new version	Dominik Follmann
2013-09-26	6.2.1.0	Updated to new version	Dominik Follmann
2014-02-24	6.2.2.0	Updated to new version	Dominik Follmann
2014-10-15	6.2.3.0	Updated to new version	Dominik Follmann
2015-07-13	6.3.0.0	Updated to new version	Dominik Follmann
2016-06-28	6.3.1.0	Updated to new version	Dominik Follmann
2017-07-13	6.4.0	Updated to new version	Dominik Follmann
2018-03-22	6.4.1	Updated to new version	Michael Heinze
2019-08-16	6.5.0	Updated to new version	Michael Heinze
2020-09-07	6.6.0	Updated to new version + Redesign	Michael Heinze
2022-04-06	6.7.1	Updated to new version	Michael Heinze
2025-05-26	6.8.0	Updated to new version	Michael Heinze
2026-06-25	6.9.0	Updated to new version	Michael Heinze

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